



REGIONAL COMMITTEE

SEA/RC24/11

Twenty-fourth Session

30 July 1971

Provisional Agenda item 7

PROPOSED AGENDA FOR THE TECHNICAL DISCUSSIONS ON  
HEALTH STATISTICS REQUIREMENTS FOR  
NATIONAL HEALTH PLANNING

1. Health planning processes and the information needs they imply
2. Specific data requirements
3. Review of available data, unmet needs and the priorities for remedying them
4. Definition and scope of health statistics, the existing health statistical services, their relationship with health planning agencies and the need for training
5. Developing information systems for health planning, monitoring and evaluation

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