



**Formal Meeting of Member States to conclude the work on
the development of a global plan of action to strengthen
the role of the health system to address interpersonal
violence, in particular in addressing against women and
girls, and against children**

A/VIO/1 Add.1

Geneva, 2–4 November 2015

20 October 2015

Provisional programme of work

Monday, 2 November 2015

Morning 09:30–12:30 and afternoon 14:00 to 17:00

- 1. Opening of the session**
- 2. Election of the Officers**
- 3. Adoption of the agenda and method of work**

Documents A/VIO/1 and A/VIO/1 Add.1

- 4. Development of a global plan of action to strengthen the role of the health system to address interpersonal violence, in particular against women and girls, and against children¹**

- 4.1 Overview of the second discussion paper dated 31 August 2015 containing the first draft of a global plan of action to strengthen the role of the health system in addressing interpersonal violence, in particular against women and girls, and against children

Document A/VIO/INF./1

- 4.2 Proposed global plan of action to strengthen the role of the health system in addressing interpersonal violence, in particular against women and girls, and against children

Document A/VIO/INF./1

Tuesday, 3 November 2015

Morning 09:30–12:30 and afternoon 14:00 to 17:00

Continued

¹ Item 4 will open with a presentation by the Secretariat on subitem 4.1 and 4.2 and will be followed by general statements.

Wednesday, 4 November 2015

Morning 09:30–12:30 and afternoon 14:00 to 17:00

- 5. Report of the formal meeting of Member States to the Sixty-ninth World Health Assembly, through the 138th session of the Executive Board**
- 6. Closure of the session**

= = =