

Provisional agenda

- 1. Opening of the session**
- 2. Election of the Officers**
- 3. Adoption of the agenda and method of work**

Documents A/VIO/1 and A/VIO/1 Add.1

- 4. Development of a global plan of action to strengthen the role of the health system to address interpersonal violence, in particular in addressing against women and girls, and against children**

- 4.1 Overview of the second discussion paper dated 31 August 2015 containing the first draft of a global plan of action to strengthen the role of the health system in addressing interpersonal violence, in particular against women and girls, and against children

Document A/VIO/INF./1

- 4.2 Proposed global plan of action to strengthen the role of the health system in addressing interpersonal violence, in particular against women and girls, and against children

Document A/VIO/INF./1

- 5. Report of the formal meeting of Member States to the Sixty-ninth World Health Assembly, through the 138th session of the Executive Board**
- 6. Closure of the session**