Provisional agenda

1. Opening of the session

2. Election of the Officers

3. Adoption of the agenda and method of work
   
   Documents A/VIO/1 and A/VIO/1 Add.1

4. Development of a global plan of action to strengthen the role of the health system to address interpersonal violence, in particular in addressing against women and girls, and against children
   
   4.1 Overview of the second discussion paper dated 31 August 2015 containing the first draft of a global plan of action to strengthen the role of the health system in addressing interpersonal violence, in particular against women and girls, and against children
   
   Document A/VIO/INF./1

   4.2 Proposed global plan of action to strengthen the role of the health system in addressing interpersonal violence, in particular against women and girls, and against children
   
   Document A/VIO/INF./1

5. Report of the formal meeting of Member States to the Sixty-ninth World Health Assembly, through the 138th session of the Executive Board

6. Closure of the session